

ASSEMBLY INSTRUCTIONS

Single Sided Slim Profile

CORNER ASSEMBLY

Start by connecting all corners of the frame. Make sure the lock is loose and slide the two profiles together. Then tighten the lock with the allen wrench. Connect one corner at a time. See images below for further instructions.



Loosen this lock prior to connecting the two profiles together.



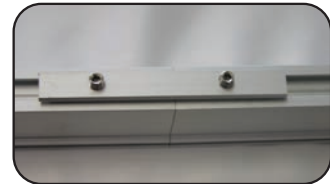
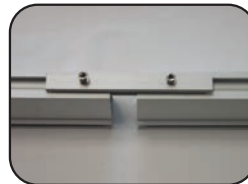
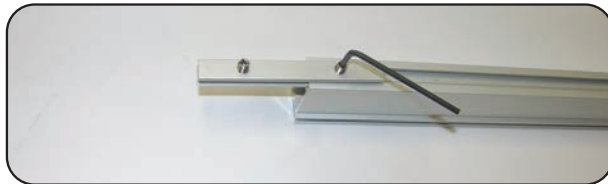
Connect profiles together and tighten lock. Image above shows a good connection.



Image above shows a bad connection. If the corners are not lined up properly it will cause problems.

SPLICE CONNECTION ASSEMBLY

Loosen both locks to start. Then slide the two profiles together. Once the two profiles are together tighten both locks with the allen wrench.



SUPPORT PROFILE ASSEMBLY

Loosen both locks on the support profile. Insert profile into the interior groove on the frame. Once in place Tighten both locks with allen wrench. If your frame has a splice it is best to insert the support profile in the center of the splice as shown below. If it does not have a splice install the support profile in the center of the frame.



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